

# **NOBLE**

# **STOVING ENAMEL**

## **(Application on Barrels)**

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**NOBLE STOVING ENAMEL** is a high quality alkyd melamine formaldehyde resin based industrial stoving enamel topcoat with uniform spreading, excellent opacity and covering capacity. It gives a tough and flexible film with superior gloss, good adhesion and weather resistance. It has very good hardness and abrasion resistances with anticorrosive property and impact resistance.

## **ADVANTAGES**

- Uniform Spreading
- Excellent Opacity and Covering Capacity
- Gives a tough and Flexible film with Superior Gloss
- Good Adhesion and Weather Resistance
- Anticorrosive Properties
- Very Good Hardness and Abrasion Resistances





## **SURFACE PREPARATION**

It can be applied directly over intermediate coat or primed substrate. Galvanized steel, aluminium and other light metal alloys should be etched or wash-primed before primer and undercoat application.

## **APPLICATION METHOD**

- **THINNER:**  
Noble Stoving Thinner
- **CONVENTIONAL SPRAY:**  
Atomizing Pressure : 50 psi  
Thinner addition: 5 - 10%

## **DRYING TIME**

- **STOVING SCHEDULE:**  
120°C for 30 minute (OR)  
150°C for 10 minutes
- **FULLY CURED:**  
10 - 15 minutes





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